

Substitute Abstract:

Applicant requests that the previous abstract be cancelled and replaced with the following new abstract:

The device for aligning springs (7) on transport from a spring winding machine to a spring interior assembly automatic machine comprises at least one rotary plate pair (17) which rotates about a rotary axle (B) and is drivably mounted about a rotary axle (A). From a take-over location (X) the springs (7) are individually taken over by a gripper hand (5) of a transport star (1) and, slightly pressed together, are inserted between two rotary plates (17). The springs (7) are aligned by the rotary plates (17) so that at the transfer location (Y) they have the desired rotary angle end position and may be inserted by at least one transfer finger (27) between the belt faces (13) of two transport belts (13).